Ice Storage and Transport Systems with SmartGATE® Ice Shield

Installation, Operation and Parts Manual After Service Number A36000



Following installation, please forward this manual to the appropriate operations person.



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Welcome to Follett

Follett Ice Storage and Transport Systems enjoy a well-deserved reputation for excellent performance and longterm reliability. To ensure that your equipment delivers this same degree of service, please read this manual carefully before installing or operating the system. If you have questions during installation or operation of this system, please call our technical service group at (877) 612-5086 or +1 (610) 252-7301.

Before you begin

After uncrating and removing all packing material, inspect the equipment for concealed shipping damage. If damage is found, notify your shipper immediately and contact Follett Corporation for help in filing a claim, if necessary.



Installation

Uncrating cart

- 1. Remove paddle from skid by cutting plastic straps.
- 2. Cut strap holding front axle to skid.
- 3. Remove wheel chocks from skid at handle end of cart.
- 4. Roll cart(s) out of base section.
- 5. Remove tape holding lid to cart.
- 6. Remove lid storage bracket(s) from inside cart. (Brackets may be installed on left or right side of bin. See Installing Bin section.)

Uncrating and installing base section

- 1. Remove screws holding flanged feet and tie-down straps to skid and remove skid.
- 2. Remove packing material from inside of legs and around shutter door.
- 3. Position base in intended position and adjust feet to level unit in both directions.
- 4. Mark position of each flanged foot anchoring hole.
- 5. Move base out of way and install anchors for 1/4" bolts in floor (supplied by others).
- 6. Reposition unit in intended position and anchor base unit to floor through flanged feet.

When leveling, do not extend any leg more than 1" (26mm) for total leg height no greater than 2.125" (54mm).

Legs must be secured to floor through feet to avoid possible movement and resulting injury.

Installing bin

- 1. Remove 4 bolts fastening skid to underside of bin.
- 2. Remove all protective wrap from exterior.
- 3. Run 1/8" bead of supplied silastic in center of each gasket band on base.
- 4. Install bin section on base section, taking care that locating pins in base engage holes in bin.
- 5. Use fasteners provided to install paddle support bracket on right or left side of bin in holes provided.
- 6. Remove paper from back of cart lid storage bracket(s) and position brackets on side of bin.
- 7. Remove all tape and temporary fastenings from door assemblies and outside of bin.
- 8. Mount icemaker(s) on top of bin in accordance with icemaker manufacturer's instructions.
- 9. Install tie-down straps.

Installing tie-down straps



Tie-down straps to secure bin to base are provided on each side of unit. Straps MUST be installed to avoid possible injury should unit move. Bolt unit to wall for increased stability, and bolt to floor to prevent side-to-side movement.

- 1. Remove screws from rivnuts on each side of bin section.
- 2. Reposition tie-down strap up until slot matches rivnut opening.
- 3. Reinstall screws in rivnuts and tighten.



Sealing bin interior



The joint between base and bin sections must be sealed with silastic to prevent leakage and/ or ice contamination and potential voiding of warranty. One or more shutter doors may need to be removed to seal bin.

- 1. Support shutter door(s) with one hand and remove thumbscrews from side of shutter door(s) at underside of base.
- 2. Pivot door(s) downward to remove.
- 3. Gain access through this opening and seal entire perimeter of seam between bin and base with provided sealant or equivalent.
- 4. After sealant has set but before shutter door(s) have been reinstalled, clean inside of bin following instructions in this manual.
- 5. Reinstall shutter door(s).



Plumbing connections

Note: It is recommended that a full width grated floor drain be installed in front of bin.

1. Units are shipped for a right side exiting drain. To drain to left, switch positions of screws in trough brackets from lower hole to upper hole on left bracket and upper hole to lower hole on right bracket.

- 2. Remove plug from left side of drain trough and insert in right side.
- 3. Connect drain line to 1 1/4" PVC slip fit drain fitting.
- 4. Make final connections to icemaker.

Affixing operating labels

Operating labels taped to base front educate staff to shutter door operation. If desired, these labels can be affixed **permanently** by peeling off back paper and affixing in locations desired.

Note: Adhesive backing is extremely strong and labels cannot be easily removed once installed.

Removing lower door assembly

(only if required for access through narrow doors)

- 1. With lower access door closed remove Phillips head screw and washer from hinge area on each side of lower access door.
- 2. Insert screwdriver between door and hinge bracket on one side of door and gently push against bracket to provide room for door stud to clear bracket.
- 3. Remove access door.
- 4. Pull up on SmartGATE to remove.
- 5. Remove three or four (3 or 4) screws along top of door assembly.
- 6. Pull forward on assembly and remove.



Reinstalling door assembly

- 1. Reinstall lower door assembly in bin opening.
- 2. Reinstall three or four (3 or 4) screws in hood at top of door assembly.
- 3. Reinstall SmartGATE in side panel tracks and push down to seat.
- With door closed insert one door stud through hinge bracket.
 Note: For proper operation the access door must be reinstalled in the closed position.
- 5. On other side, insert screwdriver between door and hinge bracket and gently push against bracket to provide room for door stud to clear bracket.
- 6. Reinstall washers and screws in lift door and tighten.
- 7. Check door to ensure proper operation.

Ice guide adjustment

Some ice types are very "slippery" and may flow over sides of cart when exiting hopper. Ice guides hang down below hopper and help contain flowing ice inside cart.

Guides are installed in highest position at factory, providing 3/4" clearance to top of cart when legs are in full down position. If legs are adjusted up during leveling of Ice Transport System, ice guides should be lowered to maintain 3/4" (19mm) clearance. Access to sides of Ice Transport System is required to perform operation.

To reposition ice guides after legs have been adjusted:

- 1. Position cart (with totes, if so equipped) in bay below shutter door opening.
- 2. Determine amount guides must be lowered to maintain 3/4" (19mm) clearance.
- 3. Remove thumbscrews holding guides.
- 4. Select hole to reposition guide at proper level and resecure with thumbscrew.
- 5. Repeat process for each bay in system.



Operation

Cart drain operation

- 1. Position cart all the way in bay.
- 2. Lock caster to prevent cart movement.
- 3. To open drain, pull knob out.
- 4. To close, push knob in.

PUSH TO CLOSE

Cart lids

- 1. Hang cart lids on brackets on bin side when carts positioned in bay.
- 2. Remove from bracket and place lid on cart when transporting ice.
- 3. To avoid placing lid on floor, position lid horizontally on cart lip, resting lid against cart handle when unloading ice from cart.
- 4. Reinstall lid in bracket on side of bin before placing cart in bay.

Ice Transport System operation



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Breaking ice bridges

It may be necessary to use the paddle to break up ice bridges that occur along the sides and in the middle of the bin. This often happens if ice has been held in storage for a period of time without use. Use supplied paddle accessory to break up bridges.



Do NOT dig up at ice. Instead, break away "legs" that are holding bridges. Ice above will then fall.

To avoid injury, do not attempt to break up bridged ice through upper windows or hopper shutter door. A falling ice bridge can cause paddle to lift. Keep head and face away from paddle handle to avoid injury.

- 1. Completely knock down all ice from sides and back of bin.
- 2. Knock down any bridge that has occurred in middle.
- 3. Agitate paddle back and forth to break up congealed ice mass.



SmartGATE operation

SmartGATE can be adjusted and locked at one of several levels to accommodate flow characteristics of different types of ice.

Bin is shipped with SmartGATE in full down position. SmartGATE can be raised and locked in higher position for better flow or when more access is needed.



Cleaning

Clean and sanitize bin and cart(s) interiors prior to use and on regular schedule as needed. Use non-chlorine based cleaner and sanitizer suitable for use in a food zone. Do NOT use chlorine-based cleaners, which can cause staining and pitting of stainless steel components. Do not run Totes through a dishwasher. Turn off icemaker(s) and remove ice from bin before beginning.

Bin drain system cleaning

- 1. Remove upper tray(s) and wash with cleaning solution, rinse and reposition in brackets.
- 2. Saturate a cloth with cleaning solution and insert through a loop in end of a piece of wire.
- 3. Feed wire through vertical drain tube, and pull wire and cloth through tube.
- 4. Pour 1 gallon (4L) hot water into lower drain trough.

Drain tray cleaning

- 1. Remove two thumbscrews on side of drain tray and pull drain tray forward to remove.
- 2. Wash with an approved cleaner.

Shutter doors and rails

- 1. Support hopper shutter door with one hand and remove thumbscrews from side of hopper shutter door at under side of base section.
- 2. Pivot door down to remove.
- 3. Wash door, rinse thoroughly and sanitize.
- 4. Remove thumbscrews holding front and rear of shutter tracks.
- 5. Wash tracks, rinse thoroughly and sanitize.

Cart and cart drain system

- 1. Wash cart liner with an approved cleaner.
- 2. Rinse and sanitize.

Cleaning bin before use and ongoing bin maintenance

Interior of bin must be cleaned and sanitized prior to use and should be cleaned on routine basis during use (see next page).

Interior bin care

Follett ice storage bins with SmartGATE are equipped with polyethylene liner walls which should be cleaned and sanitized periodically with Ecolab Mikro-chlor Cleaner or any product suitable for use in a food zone.

Important: Follett Corporation recommends installing a properly-sized, activated carbon (charcoal) water filter on water supply to icemaker to remove chlorine.

1. Remove upper inspection windows by sliding windows to one side. Grasp the end of the front window and pull toward you as the window is slid to the opposite side. Repeat for rear window.



2. Wash bin walls, hopper, access door plate and partition (if any), rinse and sanitize.

Exterior bin care

Exterior stainless steel surfaces can be cleaned with a stainless steel cleaner such as 3M Stainless Steel Cleaner & Polish or equivalent.

Technical assistance available toll free

Should you have any questions concerning installation or maintenance of Follett ice storage bins, please call our technical service department at (877) 612-5086 or +1 (610) 252-7301 between 8 a.m. and 5 p.m. Eastern time.

Replacement parts

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Reference # Description

Reference # 1	Description Track, inspection window, 42" (used with 502237 window) - 3200/2250	Part # 501277
Not shown	Track, inspection window, 27" (used with 502264 window) - 500	501401
2	Inspection window, 21.125"W x 8.625"H (2 used per bin) - 3200/2250	502237
Not shown	Inspection window, 12.5"W x 9"H (2 used per bin) - 500	502264
3	Frame assembly, lower door, 45" (includes 502177 & 502182)	502361
Not shown	Frame assembly, lower door, 28" (includes 502176 & 502181)	502365
4	Door, outer lift, 45" (includes 502178 & 502179)	502177
4	Door, outer lift, 28" (includes 502178 & 502179)	502176
5	Hinge, RH door mount (includes hardware)	502179
6	Hinge, LH door mount (includes hardware)	502178
7	Ice Gate, 40", w/o holes	502182
7	Ice Gate, 24", w/o holes	502181
8	Catch, Ice Gate	502185
10	Hinge bracket, bin mount, LH/RH, (pair, includes hardware)	502180
Not shown	Strap, hold down	502214
11	Foot, flanged (1), bolt base	502196
12	Bracket, ice paddle	502064
13	Paddle, ice	502063
Not shown	Shovel, ice	501796
Not shown	Bracket, ice shovel	502360

Drain system



Reference #	Description	Part #
1	Drain pan upper – includes (2) 501100	502847
2	Vertical drain tube	502848
3	Bumper, and stud – includes 502865	502849
4	Bracket, lower drain trough	502850
5	Drain fitting, vertical drain tube to lower trough	502851
6	End cap, lower drain trough	502852
7	Drain trough – includes (2) 502852 (single bay – ITS500, ITS700)	502853
7	Drain trough – includes (2) 502852 (double bay – ITS1350, ITS2250)	502854
7	Drain trough – includes (2) 502852 (triple bay – ITS1700, ITS3250)	502855
8	Cap, bumper	502865
9	1" MPT x 1" barb 90° fitting	00148965
10	Drain assembly	206011

Shutter door assembly

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Reference #	Description	Part #
1	Track, shutter door – includes (2) 502272, (8) 501100	502864
2	Thumbscrew, 10-32 X 1/2"	501100
3	Bearings (2), shutter door, nylon 11-7/16" – includes (4) 501100	502269
4	Shutter door – (includes 502857 and (2) 502272)	502856
5	Shutter door, handle assembly – includes 502858	502857
6	Rod handle, shutter door – includes (2)502859	502858
7	Spacer, bearing – includes 501100	502272
8	Screw, shutter handle rod	502859
9	Shoulder screw, handle shutter door	502860
10	Cover, joint, two and three bay, blue hopper	00112821
Not shown	Ice guide – includes (2) 501100	502861
Not shown	Bracket, ice guide – includes (2) 501100	502863

Multi-bay joint cover





Side view – cart



Reference #	Description	Part #
1	Lid	501744
2	Caster, swivel, locking, (includes mounting bolts & lock washers)	502529
Not shown	Bushing, 8" wheel, Rhombus	502531
3	Wheel, 8", fixed (includes 2 cotter pins & 2 washers)	502530
4	Axle, 24.125" (includes 2 cotter pins & 4 washers)	502332
5	Strap, axle (2 required per axle)	502028
6	Plate, drain support	502061
Not shown	Bracket, lid holder	502055
Not shown	Ice removal Tote (1)	502263
Not shown	Handle, Tote	502097
Not shown	Washer, axle	502230
Not shown	Cotter pin	502040

Cart drain



Reference #	Description	Part #
All	Drain assembly (includes entire assembly shown)	502021
1	Vent plug	502106
2	O-ring, drain assembly	502022
3	Rod, drain (includes 502061 plate drain support)	502217
4	Knob, drain	502029
5	Retaining bushing	502289
6	Fitting, drain assembly	501743