



Horizon Elite™

self-contained 710 series Chewblet® ice machine

Features

Horizon Elite

- 710 series - up to 345 kg in 24 hours
- automatically transport ice through a tube with RIDE® technology from up to 22.9 m away
- chewable, compressed nugget ice is preferred over cubes¹
- Chewblet ice dispenses reliably from ice and beverage dispensers
- available with approximately 2.54 cm long standard Chewblet ice or optional 0.95 cm long Micro Chewblet™ ice
- quiet production without noisy harvest cycles

Revolutionary, scale inhibiting design

- produces ice that has 15% the TDS of the incoming water for optimum dispensing and long life in drinks
- quarantines and regularly expels scale producing dissolved solids to dramatically reduce scale buildup
- increases time between descaling and reduces or eliminates the need for expensive scale treatment
- saves 35% water compared to comparable cubers
- HCD and HMD models ENERGY STAR® certified

Durable, attractive ice machine

- regular bearing inspection or replacement is not required
- upgraded, easy-to-read LED operating status and diagnostic display

Designed with sanitation in mind

- Agion® silver-based antimicrobial product protection of key ice and water contact components²
- floatless, sealed design inhibits formation of biofilms
- semi-automatic cleaning and sanitizing system

Warranty

- 3 years parts and labor, 5 years compressor parts³

Certifications



"E" models only

Short form specification:

Ice machine to be a Follett® Horizon Elite ice machine model capable of producing compressed nugget ice using an efficient, sanitary horizontal evaporator/auger system and delivering ice by a flexible wire reinforced transport tube to ice storage bin, ice and water dispenser, ice and beverage dispenser or drop-in dispenser and provided with a stainless steel frame and exterior, slide-out compressor/condenser with utility docking station, front-mounted unit status display, automatic self-flush, and semi-automatic cleaning and sanitizing system, plus all the features listed below and mounting/performance-enhancing accessories checked.

Model configurations				
For use with ¹	Install/mount	Condenser	V/Hz/Ph	Item number ⁴
ice storage bin	top mount	air	115/60/1	HCD710ABT
			230/50/1	HCE710ABT
	RIDE	air	115/60/1	HCD710ABS
			230/50/1	HCE710ABS
Follett Vision™ undercounter ice and beverage dispenser	RIDE	air	115/60/1	HCD710AVS
			230/50/1	HCE710AVS
Cornelius PR150 undercounter ice and beverage dispenser ²	RIDE	air	115/60/1	HCD710APS
countertop ice and beverage dispenser (by others)	top mount ³	air	115/60/1	HCD710AHT
			230/50/1	HCE710AHT
	RIDE	air	115/60/1	HCD710AHS
			230/50/1	HCE710AHS
drop-in dispenser (by others)	RIDE	air	115/60/1	HCD710AJS
			230/50/1	HCE710AJS

¹ Ordered separately

² Not compatible with Micro Chewblet ice

³ Requires top kit (see page 4)

⁴ For Micro Chewblet ice, replace second character (C) with an M e.g. HMD710ABT

Self-contained 710 series ice machine

Accessories

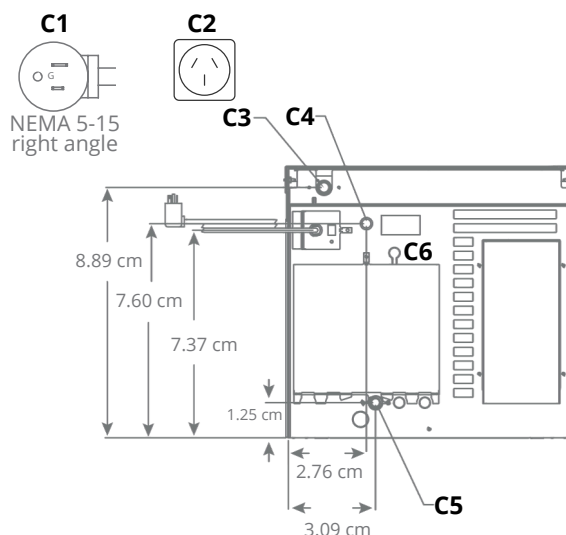
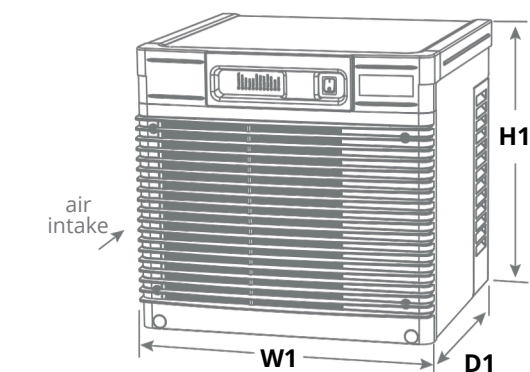
- Top kit for ice and beverage dispensers
- Water filters
- Wall mount bracket
- Ice machine stand, height-adjustable
- Timer to control one or two ice machines
- Longer ice transport tube (10'3 m provided as standard for RIDE models)
- SafeCLEAN Plus™ ice machine cleaner
- SaniSponge™

Specification

W1 Width	57.7 cm
	Fits on 55.88 cm wide dispensers
D1 Depth	62.2 cm
H1 Height	54.0 cm
Clearance	top mount – 2.54 cm RIDE – See pg 5-6 for details
C1 Electrical	11.3 amps, requires dedicated 15 amp circuit
115 V/60/1 – HCD and HMD models	1.8 m cord, NEMA 5-15 plug
C2 Electrical	10 amp plug
230 V/50/1 – HCE and HME models	
Operating power	0.7 kW
C3 Ice transport tube	see pg 8 for details
C4 Water inlet	3/8" OD push-in water inlet
C5 Drain	3/4" MPT, 1" drain required see Coast for details
C6 Ice bin signal cord	for Vision applications only
Air temperature	10 - 38 °C
Water temperature	7 - 32 °C
Potable water pressure	10 - 70 psi (69 - 483 kPa)
Ice production	
Energy consumption	4.78 kWh per 45.4 kg ice
90 F (32 C) air, 70 F (21 C) water	
Heat rejection	8,500 BTU/hr (2,143 Kcal/hr)
Water consumption	45.4 L of potable water per 45.4 kg of ice (per AHRI test standards) 47.3 L including periodic flushing
Refrigerant	R404A – HCD and HMD models R449A – HCE and HME models
Approximate ship weight	86 kg
Approximate net weight	82 kg

NOTE: For indoor use only

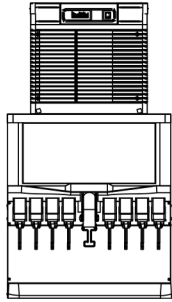
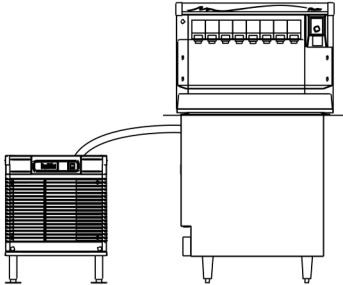
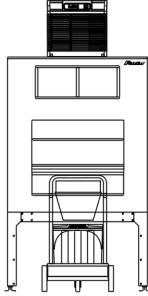
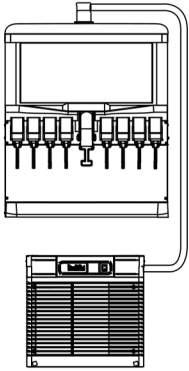
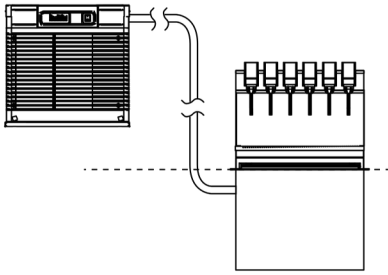
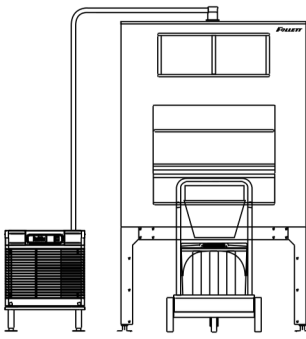
Dimensional drawing



Self-contained 710 series ice machine

1 – Locating the ice machine

Horizon Elite self-contained Chewblet ice machines allow top-mounting or mounting in a base cabinet, on a wall or on a floor stand up to 22.9 m from the dispenser or ice bin with RIDE technology. In-cabinet mounting (RIDE applications) require special attention to service access, unit ventilation and ice tube runs (see pages 4-8).

Top mounting – ice and beverage dispensers (by others)	RIDE model – Follett low-profile Vision and Cornelius PR150 ice and beverage dispensers	Top mount on Follett ice storage bins
		
Important specifier notes	Important specifier notes	Important specifier notes
<ol style="list-style-type: none"> 1. Dispenser must be compatible with nugget ice. See page 4 for compatible ice and beverage dispenser models and top kit numbers. 2. Verify ceiling or soffit height to ensure sufficient top clearance. 	<ol style="list-style-type: none"> 1. See pages 4-6 for critical clearance and venting requirements. 2. Ice transport tube ships with Vision ice and beverage dispenser (Vision applications only). 3. Ice transport tube ships with Horizon Elite ice machine for Cornelius dispensers. 	<ol style="list-style-type: none"> 1. See Coast for bin sizing. 2. Verify ceiling or soffit height to ensure top clearance. 3. Locate floor sink or grate and drains in front of storage bin. 4. Do not position bin drain lines to block Ice•DevIce™ bin cart.
RIDE model – ice and beverage dispensers (by others)	RIDE model – drop-in beverage dispensers (by others)	RIDE model – Follett ice storage bins
		
Important specifier notes	Important specifier notes	Important specifier notes
<ol style="list-style-type: none"> 1. Dispenser must be compatible with nugget ice. Compatible dispensers include Servend MD150/175/200/250, SV175/200/250, MDH-402, and Follett Symphony Plus™ 110CM as well as the dispensers listed on page 4. 2. Coca-Cola Freestyle 7000 requires top kit MSF30SC. Top adapter IC CODE 46412 and ice kit IC Code 46430 must also be ordered from Coca-Cola. Coca-Cola Freestyle 7100 requires top adapter IC Code 46751 and ice kit IC Code 46430 only, and must be ordered from Coca-Cola. Coca-Cola Freestyle 9100 requires top kit HSF26SC. Consult with Coca-Cola and Follett to qualify application prior to ordering. 3. RIDE application is approved only for Pepsi Spire 3.0, 5.0 and 4.1 designed for top mount ice machines and requires MSP24SC for 3.0 and MSP30SC for 5.0 and 4.1, ordered separately. For manual fill versions of Pepsi Spire 3.0, 5.0 and 4.1, contact factory. See pages 4-6 for critical clearance and venting requirements. 	<ol style="list-style-type: none"> 1. Compatible with the following dispensers: Cornelius 1522, 1722, 2323 and Lancer 2200, 2300, 23300. 2. Requires 12.00" (30.5 cm) of access space for installation on transport tube side. 3. See page 5-6 for critical clearance requirements. 	<ol style="list-style-type: none"> 1. See form# B300 for bin sizing. 2. Locate floor sink or grate and drains in front of storage bin. 3. Do not position bin drain lines to block Ice•DevIce bin cart.

1 – Locating the ice machine (continued)

Top mounting – compatible ice and beverage dispensers ¹					
Manufacturer	Model number	Width cm	Depth ² cm	Height ³ cm	Top kit
Coca-Cola dispensers	Freestyle 7000	76.5	79.0	119.4	H22F30-F ^{4,5}
	Freestyle 7100	76.2	85.8	119.4	H22F30-F ^{4,6}
	Freestyle 9000	64.8	90.2	187.3	H22F24-F ^{4,7}
	Freestyle 9100	64.8	99.7	196.2	H22F26-F ⁴
Cornelius dispensers	DB/ED/DF 150 series	55.9	78.1	90.5	H22C22-F
	DB/ED/DF 175 series	62.2	76.2	90.5	H22C24-F
	DB/ED/DF 200 series	76.2	78.6	90.5	H22C30-F
	DB/ED/DF 250 series	76.2	78.6	100.7	H22C30-F
	DB/ED/DF 300 series	112.7	76.2	100.7	H22C44-F or B ⁸
	FlavorFusion / Overload	76.2	83.8	104.1	H22C30-F-FF
	IDC215	76.2	75.9	93.2	H22C30-F-IDC
	IDC255 and Pro Fast Gate	76.2	84.2	101.0	H22C30-F-IDC ⁹
Lancer dispensers	4500-22N	55.9	77.5	93.1	H22L22-F
	4500-30N	76.2	77.5	93.1	H22L30-F
	FS-22N	55.9	77.5	104.8	H22L22-F
	FS-30N	76.2	77.5	104.8	H22L30-F
	Bevariety	76.2	78.7	95.9	H22L30-F-STP
	Sensation 30"	76.2	78.7	97.2	H22L30-F-STP
	Sensation 44"	111.8	78.7	100.0	H22L44-F-STP
	Touchpoint	82.6	85.6	101.6	H22L30-F-STP
Pepsi dispensers	Spire 3.0	68.6	88.9	96.8	H22P24-F
	Spire 5.0 / 4.1	77.5	91.4	108.6	H22P30-F
Servend dispensers	MDH-302	108.6	77.5	89.3	H22S44-F or B ⁸

¹ All approved dispensers can be filled with a RIDE model Horizon Elite ice machine without a top kit except Coca-Cola Freestyle 7000 and Pepsi Spire 3.0, 5.0 and 4.1, see page 3 for details.

² Requires minimum 1.00" (2.54 cm) clearance between back of dispenser and wall.

³ Net height after installation of top kit (excluding height of ice machine).

⁴ Consult with Coca-Cola and Follett to qualify application prior to ordering.

⁵ Top adapter IC Code 46412 and ice kit IC Code 46430 must also be ordered from Coca-Cola.

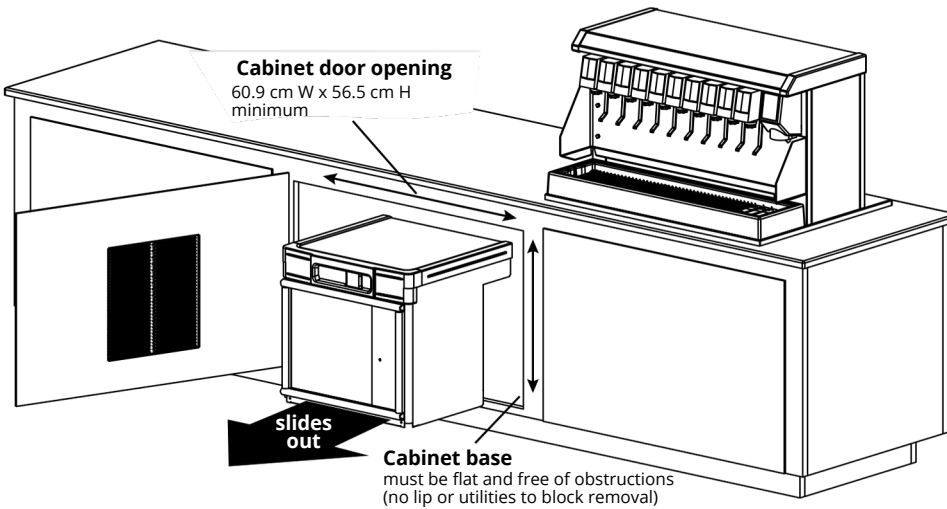
⁶ Top adapter IC Code 46753 and ice kit IC Code 46430 must also be ordered from Coca-Cola.

⁷ Adapter must also be ordered from Coca-Cola. IC Code: 46010 (Silver), 46011 (Red) or 46012 (Black).

⁸ Specify "F" for front facing, or "B" for backward facing units.

⁹ Contact factory regarding IDC Pro.

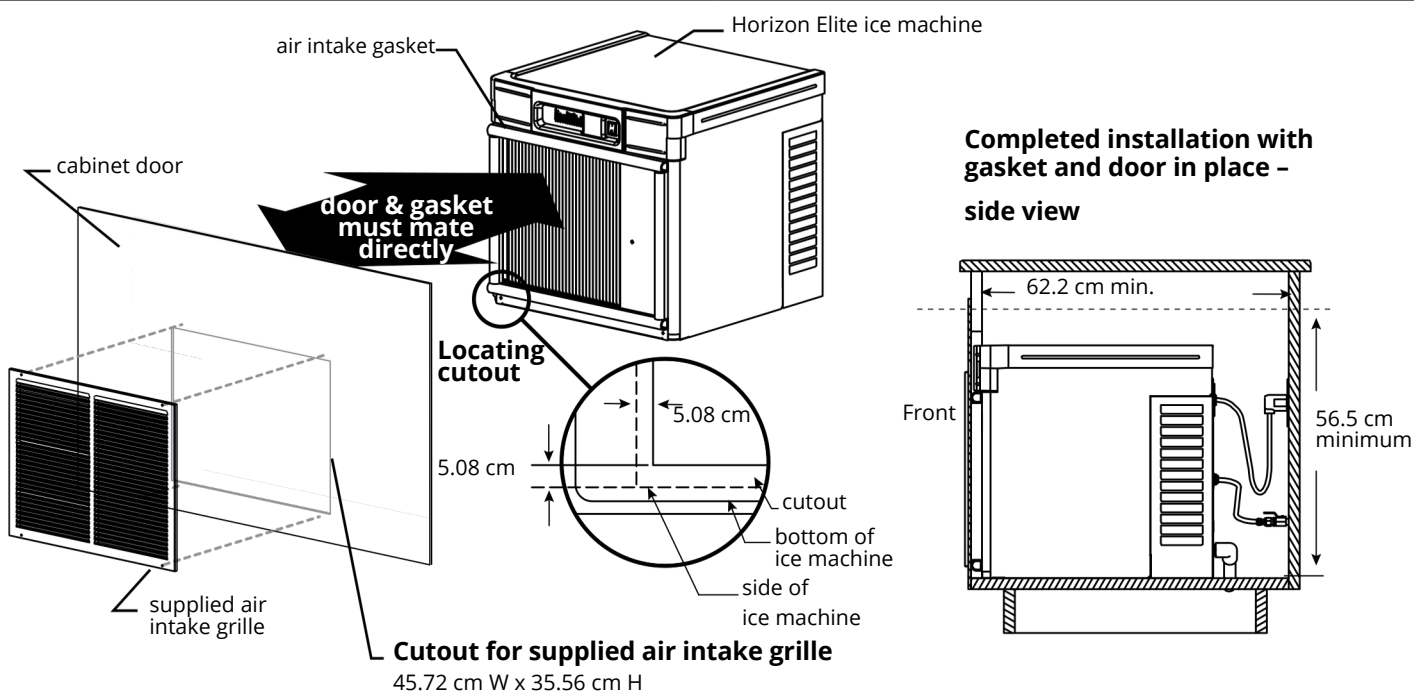
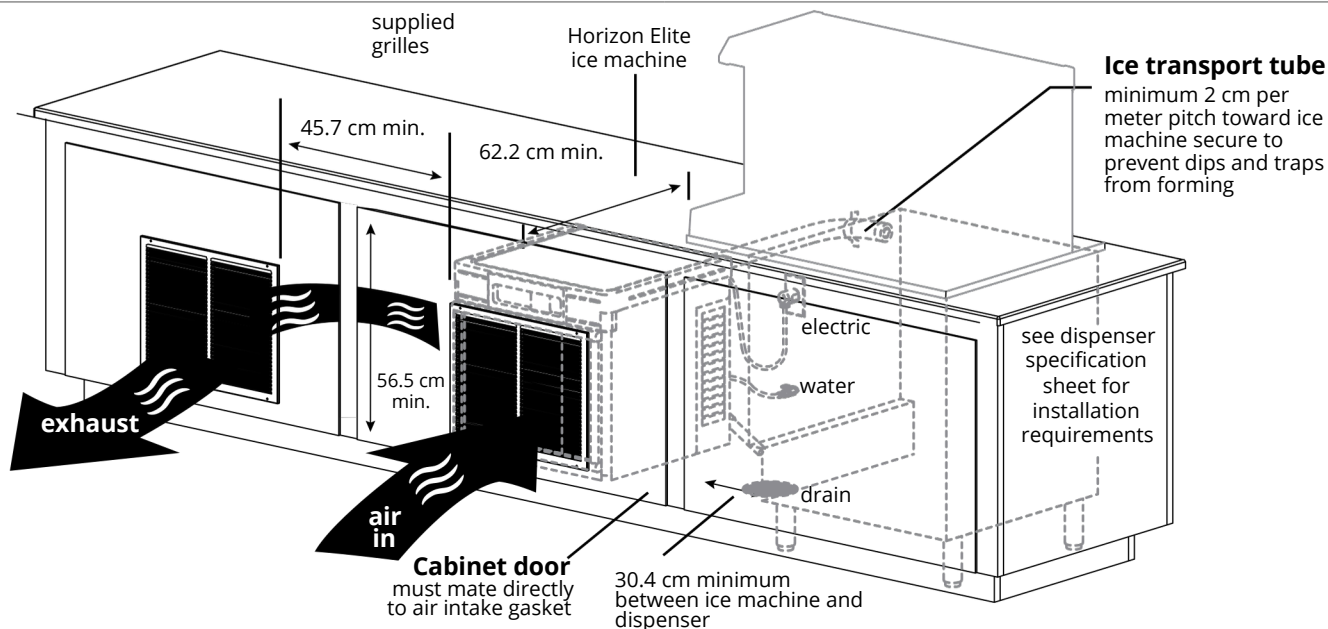
2 – Undercounter/in-cabinet mounting

Cabinet details	
Important specifier notes	
<ol style="list-style-type: none"> 1. Cabinet door opening must meet minimum size requirements shown and be free of obstructions to allow ice machine to slide out (no lip or utilities to block removal). 2. Cabinet base must be capable of supporting ice machine and allow ice machine to rest flat on cabinet bottom. 3. No counter supports, electric or plumbing can run in front of the ice machine. 	

3 – Undercounter/in-cabinet mounting and ventilation

Using Follett supplied grilles

Horizon Elite ice machines can be installed undercounter/in-cabinet to fill bins or dispensers using RIDE technology. Care must be taken to ensure proper cabinet venting to avoid recirculation of hot air. Improper venting can cause ice machine outages.



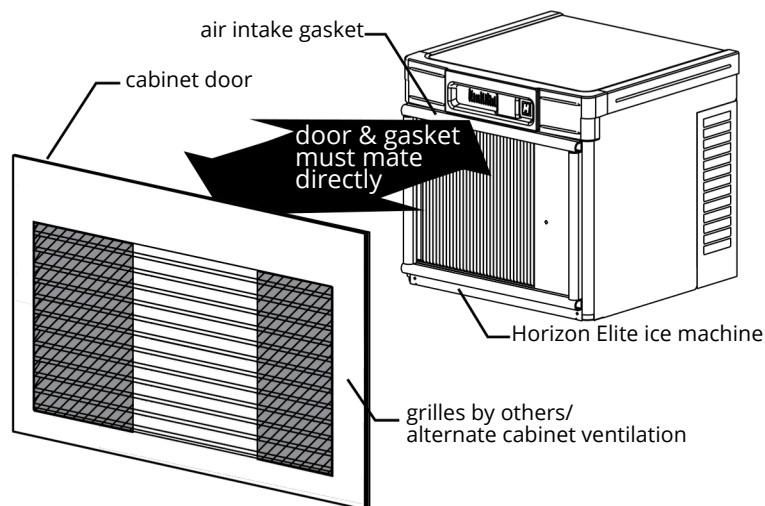
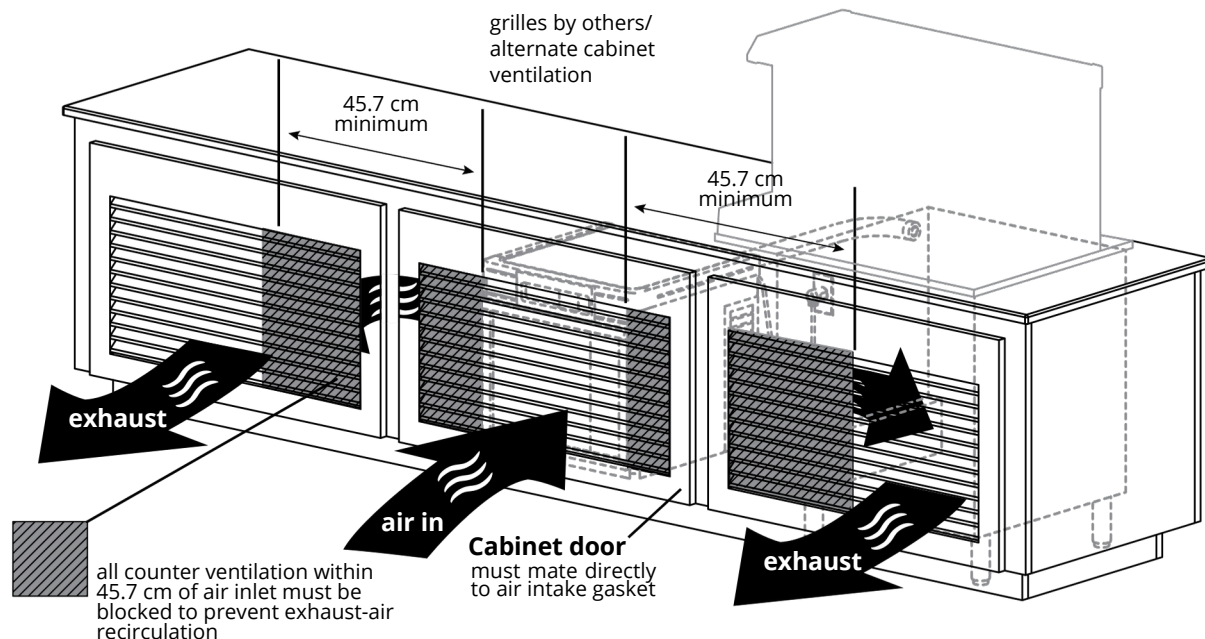
Important specifier notes for using Follett supplied grilles

1. The supplied exhaust grille must be located at least 45.7 cm from the supplied air intake grille (exhaust air must not recirculate with intake air).
2. Cabinet interior must be open to allow for unrestricted exhaust air flow.
3. Ice transport tube needs minimum 2 cm per meter pitch toward ice machine and should be secured to prevent dips and traps from forming.
4. Cabinet door must mate directly to air intake gasket.
5. Cabinet interior must provide a minimum clear space of 62.2 cm deep by 56.5 cm high.
6. Cutout for supplied grilles must meet minimum size requirements shown above.
7. Utilities should be conveniently located as shown.

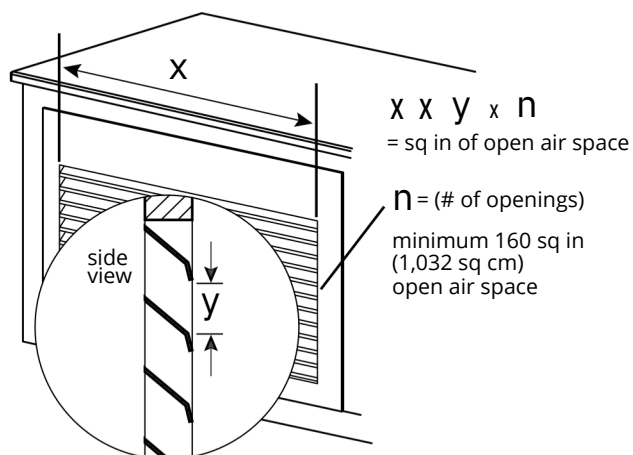
3 – Undercounter/in-cabinet mounting and ventilation (continued)

Using grilles by others/alternate cabinet ventilation

Cabinets with ventilation or louvers other than those provided require special consideration to provide proper ventilation. Recirculation of hot air will reduce ice machine performance and can cause ice machine outages.



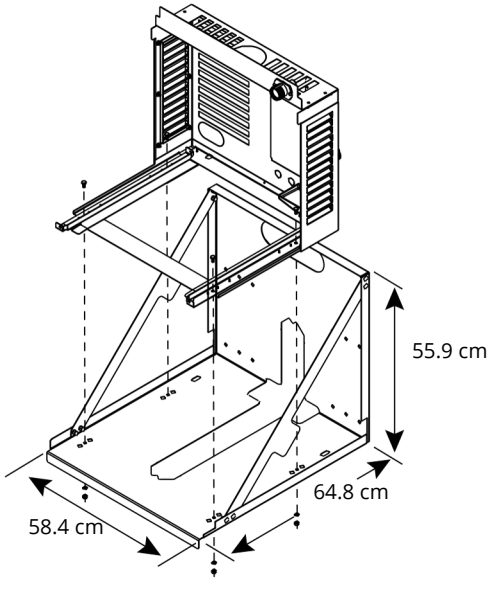
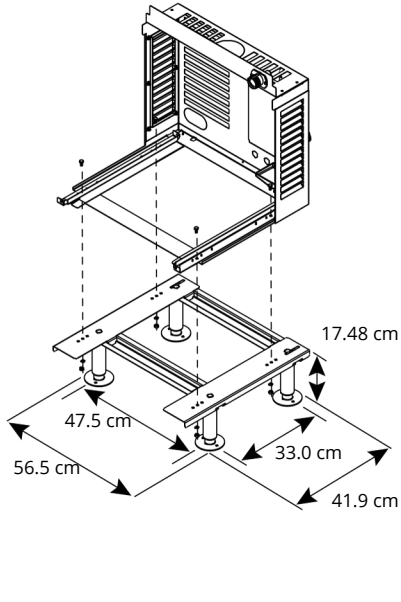
Minimum open air space



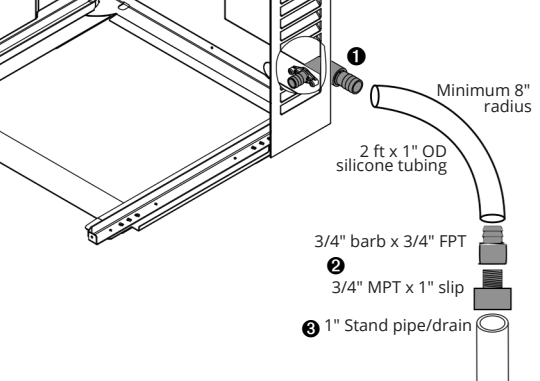
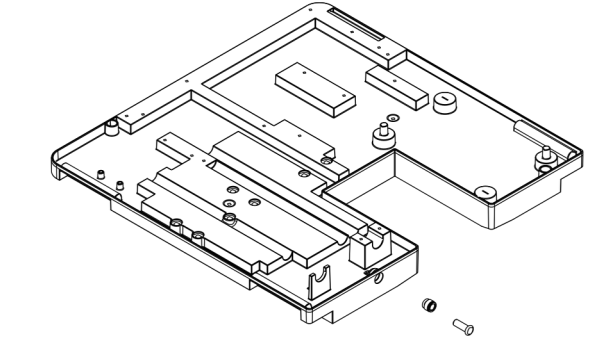
Important specifier notes for using grilles supplied by others/alternate cabinet ventilation

- Exhaust must be at least 45.7 cm from air intake (exhaust air must not recirculate with intake air).
- Cabinet interior must be open to allow for unrestricted exhaust air flow.
- Ice transport tube needs minimum 2 cm per meter pitch toward ice machine and should be secured to prevent dips and traps from forming.
- Ducting must be provided if cabinet door does not mate directly to air intake gasket.
- Cabinet interior must provide a minimum clear space of 62.2 cm deep by 56.5 cm high.
- Grilles by others must meet minimum requirements for open air space shown above.
- Utilities should be conveniently located as shown.

4 – Horizon Elite ice machine mounting accessories

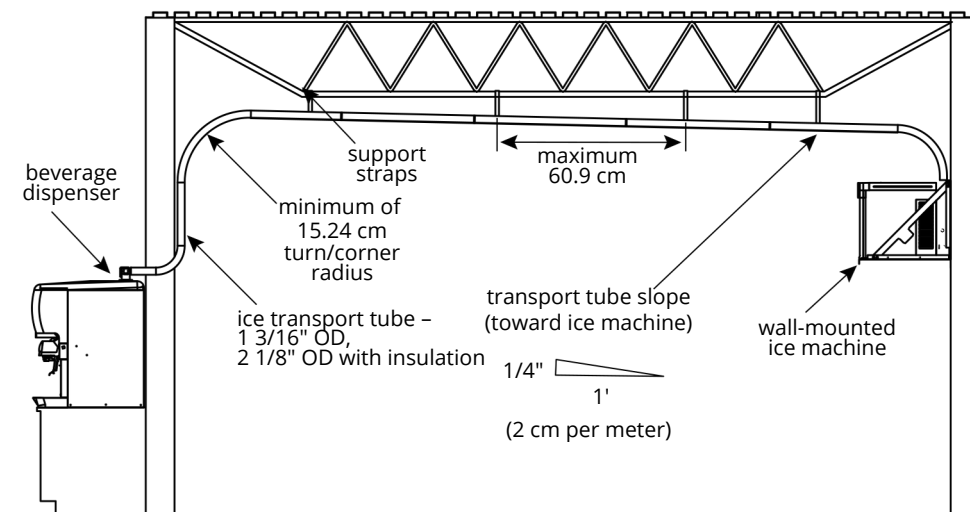
Optional wall mount bracket	Optional machine stand	Important specifier notes
		<ol style="list-style-type: none"> 1. For secure wall mounting, specify optional wall mount bracket. 2. Wall and fasteners must support the weight of the ice machine, bracket, supply water and ice. Use of a backing board may be required with hollow wall construction. 3. Machine stand mounting adds 17.48 cm to height of ice machine. 4. No dips in tube routing allowed. 5. Ice transport tube needs minimum 2 cm per meter pitch toward ice machine and should be secured to prevent dips and traps from forming.

5 – Horizon Elite drain - specifier guidelines

Flush drain plumbing – For regular machine drainage	Important specifier notes: Where code allows, follow recommendation below.
	<ol style="list-style-type: none"> 1. Connect the silicone tubing to the ice machine 3/4" drain barb ① 2. Assemble the 3/4" barb x 3/4" FPT to the 3/4" MPT x 1" slip. Connect the other end of the silicone tubing to the 3/4" barb ② 3. Connect the 1" slip fitting to the 1" stand pipe/drain ③ <p>Note: Minimum 8" radius on silicone drain line. Drain line from the ice machine must have at least 1/4" per foot pitch (6.4 mm/0.3 m).</p> <p>Note: Stand pipe/drain provided by others. All other components provided with ice machine.</p>
Chassis drain plumbing – To assist with condensate in high humidity areas	Important specifier notes: Where code allows, follow recommendation below.
	<ol style="list-style-type: none"> 1. Plug must be removed from John Guest fitting. 2. Route 3/8" drain tubing through knockout in back of docking station and insert fully into John Guest fitting connection at the rear of the machine chassis. Route other end of 3/8" drain tubing to drain. 3. Drain must slope 1/4" inch per foot (6 mm per 30.4 cm).

6 – Horizon Elite ice tube runs - specifier guidelines

Long tube runs for RIDE remote ice delivery equipment



Important specifier notes

1. 22.9 m maximum ice transport tube run.
2. Tubing routing bends must have a 15.24 cm radius or larger.
3. Dips and traps are not allowed. If not supported from underneath, secure insulated ice transport tube at least every 60.9 cm to prevent drips and traps.
4. Relative humidity levels above 80% in areas where the ice machine or ice transport tube is located may produce excessive condensation that will cause water damage.
5. Contact factory for recommendations on running tubing through a decorative soffit or chase.

Ice production – Horizon Elite 710 series, air-cooled 60 Hz

Inlet water temperature °C	Ambient air temperature °C					
	16	21	27	32	38	
10	357	345	320	290	274	kg production in 24 hr
16	341	319	302	283	259	
21	321	309	289	266	246	
27	307	286	277	254	235	
32	291	272	263	245	226	

Ice production – Horizon Elite 710 series, air-cooled 50 Hz

Inlet water temperature °C	Ambient air temperature °C					
	16	21	27	32	38	
10	301	280	261	244	227	kg production in 24 hr
16	293	272	254	236	218	
21	284	264	247	229	210	
27	267	247	232	218	176	
32	252	235	221	207	149	



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